ТМ	Title:	C724 Product Specification			
synerzine	Document #:	02-1006	Rev #:	000	
	Status:	ACTIVE	Date Issued:	06/21/2013	

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Product Name: 2,4-DIMETHYL-2-PENTENOIC ACID
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Synerzine Item #	C724		CAS#	66634-97-7		FEMA#	1 .5.14.5
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## **Material Properties**

Molecular Formula	C7H12O2	]	Flash Point (°F, CC)	254
Molecular Weight	128.169		Boiling Point	133-134°C
Shelf Life (days)	730		Physical State	Liquid

Solubility	Soluble in alcohol; very slightly soluble in water.
Storage and Stanlity	Store in fully closed container in cool (~20°C) dry place. Stable for years, with slight development of discoloration.
Handling Precalitions	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.

## **Specified Critical Limits**

Critical Property	Critical Property Test Method		Lower Limit	Upper Limit
Color	Visual Analysis	None	Colorless	Colorless
Odor	Organoleptic Analysis	None	Tangy, acidic, cheesey, flo	fruity, sweaty, oral, animal
Chemical Purity	Gas Chromatography	%	92.0%	100.0%
Density	Density Density Analysis		0.991	0.999
Refractive Index	Refractometric Analysis	nD20	1.459	1.467

Notes		

This specification was generated electronically, and is therefore unsigned.

**Synerzine** 

**Quality Control Dept.** Date Printed: 6/18/2019