## SECTION 1: Identification
### 1.1. Identification

<table>
<thead>
<tr>
<th>Product form</th>
<th>Substance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Substance name</td>
<td>Benzene, 2-ethoxy-1-methyl-4-(1-methylethyl)-</td>
</tr>
<tr>
<td>Chemical name</td>
<td>Ethyl Carvacrol</td>
</tr>
<tr>
<td>CAS-No.</td>
<td>4732-13-2</td>
</tr>
<tr>
<td>Product code</td>
<td>(US) W0501</td>
</tr>
<tr>
<td>Formula</td>
<td>C12H18O</td>
</tr>
<tr>
<td>Synonyms</td>
<td>Benzene, 2-ethoxy-1-methoxy-4-isopropyl- / 5-Isopropyl-2-methylphenetole / Carvacryl ethyl ether / 2-Ethoxy-4-isopropyl-1-methylbenzene / Ethyl carvacrol / Diphenyl phosphite</td>
</tr>
</tbody>
</table>

### 1.2. Recommended use and restrictions on use

No additional information available

### 1.3. Supplier

Synerzine  
5340 Hwy 42 S  
Ellenwood, Georgia 30294 - USA  
T 404-524-6744 - F 404-577-1651  
info@synerzine.com - www.synerzine.com

### 1.4. Emergency telephone number

Emergency number : Infotrac 1-800-535-5053 (Contract# 102471) Dial +1-352-323-3500 when outside the US

## SECTION 2: Hazard(s) identification
### 2.1. Classification of the substance or mixture

**GHS-US classification**

- Flammable liquids Category 4 : H227 - Combustible liquid
- Skin corrosion/irritation Category 2 : H315 - Causes skin irritation
- Serious eye damage/eye irritation Category 2A : H319 - Causes serious eye irritation
- Specific target organ toxicity (single exposure) Category 3 : H335 - May cause respiratory irritation

Full text of H statements : see section 16

### 2.2. GHS Label elements, including precautionary statements

**GHS-US labeling**

Hazard pictograms (GHS-US) :

- Signal word (GHS-US) : Warning
- Hazard statements (GHS-US) :
  - H227 - Combustible liquid
  - H315 - Causes skin irritation
  - H319 - Causes serious eye irritation
  - H335 - May cause respiratory irritation
- Precautionary statements (GHS-US) :
  - P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking, heat, hot surfaces, open flames, sparks
  - P261 - Avoid breathing fume, gas, mist, vapors, spray.
  - P264 - Wash hands, forearms and face thoroughly after handling.
  - P271 - Use only outdoors or in a well-ventilated area.
  - P280 - Wear eye protection, face protection, protective clothing, protective gloves.
  - P302+P352 - If on skin: Wash with plenty of soap and water
  - P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
Benzene, 2-ethoxy-1-methyl-4-(1-methylethyl) -

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P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P312 - Call a doctor, a POISON CENTER if you feel unwell
P321 - Specific treatment (see supplemental first aid instructions on this label)
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P350 - Cooling methods: Cool with water/steam/dry ice/ice.
P362 - Take off contaminated clothing and wash before reuse.
P370+P378 - In case of fire: Use alcohol resistant foam, carbon dioxide (CO2), dry sand to extinguish.
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
P501 - Dispose of contents/container to an approved waste disposal plant

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
<th>GHS-US classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene, 2-ethoxy-1-methyl-4-(1-methylethyl)- (Main constituent)</td>
<td>(CAS-No.) 4732-13-2</td>
<td>98 - 100</td>
<td>Flam. Liq. 4, H227, Skin Irrit. 2, H315, Eye Irrit. 2A, H319, STOT SE 3, H335</td>
</tr>
</tbody>
</table>

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general: Call a poison center/doctor/physician if you feel unwell.
First-aid measures after inhalation: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.
First-aid measures after skin contact: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion: Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation: May cause respiratory irritation.
Symptoms/effects after skin contact: Irritation.
Symptoms/effects after eye contact: Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media


5.2. Specific hazards arising from the chemical

Fire hazard: Combustible liquid.
Reactivity: The product is non-reactive under normal conditions of use, storage and transport.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
Benzene, 2-ethoxy-1-methyl-4-(1-methylethyl) -

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures: Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid breathing fume, gas, mist, spray, vapors. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: “Exposure controls/personal protection”.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Avoid breathing fume, gas, mist, vapors, spray. Avoid contact with skin and eyes.

Hygiene measures: Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a well-ventilated place. Keep cool. Store locked up. Keep container tightly closed.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls: Ensure good ventilation of the work station.

Environmental exposure controls: Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: Liquid

Appearance: A colorless to pale yellow liquid.
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<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>colorless to pale yellow</td>
</tr>
<tr>
<td>Odor</td>
<td>spicy herbaceous leafy odor</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>235 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>175 °F TCC</td>
</tr>
<tr>
<td>Relative evaporation rate (butyl acetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapor density at 20 °C</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>No data available</td>
</tr>
<tr>
<td>Specific gravity / density</td>
<td>0.91 - 0.92 g/cm³</td>
</tr>
<tr>
<td>Molecular mass</td>
<td>178.3 g/mol</td>
</tr>
<tr>
<td>Solubility</td>
<td>Soluble in alcohols, insoluble in water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability
Stable under normal conditions.

10.3. Possibility of hazardous reactions
No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid
Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials
No additional information available

10.6. Hazardous decomposition products
Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity                                      : Not classified
Skin corrosion/irritation                         : Causes skin irritation.
Serious eye damage/irritation                     : Causes serious eye irritation.
Respiratory or skin sensitization                : Not classified
Germ cell mutagenicity                           : Not classified
Carcinogenicity                                  : Not classified
Reproductive toxicity                            : Not classified
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Specific target organ toxicity – single exposure : May cause respiratory irritation.
Specific target organ toxicity – repeated exposure : Not classified
Aspiration hazard : Not classified
Symptoms/effects after inhalation : May cause respiratory irritation.
Symptoms/effects after skin contact : Irritation.
Symptoms/effects after eye contact : Eye irritation.

SECTION 12: Ecological information

12.1. Toxicity
Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods
Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description : NA1993 Combustible liquid, n.o.s., 3, III
UN-No.(DOT) : NA1993
Proper Shipping Name (DOT) : Combustible liquid, n.o.s.
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT) : III - Minor Danger
DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 241
DOT Symbols : D - Proper shipping name for domestic use only, or to and from Canada,G - Identifies PSN requiring a technical name
DOT Special Provisions (49 CFR 172.102) : IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31H2A and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 °C (1.1 bar at 122 °F), or 130 kPa at 55 °C (1.3 bar at 131 °F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).
T1 - 1.5 178.274(d)(2) Normal...... 178.275(d)(2)
T4 - 2.65 178.274(d)(2) Normal...... 178.275(d)(3)
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
DOT Packaging Exceptions (49 CFR 173.xxx) : 150
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 220 L

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DOT Vessel Stowage Location: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
Other information: No supplementary information available.

Transportation of Dangerous Goods

Transport by sea

Air transport

SECTION 15: Regulatory information

15.1. US Federal regulations
Benzene, 2-ethoxy-1-methyl-4-(1-methylethyl)- (4732-13-2)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

CANADA
Benzene, 2-ethoxy-1-methyl-4-(1-methylethyl)- (4732-13-2)
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations
Benzene, 2-ethoxy-1-methyl-4-(1-methylethyl)- (4732-13-2)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations
Benzene, 2-ethoxy-1-methyl-4-(1-methylethyl)- (4732-13-2)
Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations
No additional information available

SECTION 16: Other information

Full text of H-phrases:

H227 Combustible liquid
H315 Causes skin irritation
H319 Causes serious eye irritation
H335 May cause respiratory irritation

NFPA health hazard: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.
NFPA fire hazard: 2 - Materials that must be moderately heated or exposed to relatively high ambient temperatures before ignition can occur.
NFPA reactivity: 0 - Material that in themselves are normally stable, even under fire conditions.
### Hazard Rating

**Health**

- Moderate Hazard - Temporary or minor injury may occur

**Flammability**

- Moderate Hazard - Materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur. Includes liquids having a flash point at or above 100 F but below 200 F. (Classes II & IIIA)

**Physical**

- Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

**Personal protection**

- C
  - Safety glasses, Gloves, Synthetic apron

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*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.*